

MINE ESCAPE PLANNING & EMERGENCY SHELTER WORKSHOP

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CSIR

South Africa



our future through science

Overview

- South African Approach
- Three main focus areas
 - Underground fresh air
 - Getting to it
 - Getting to surface
- Current Practices
- Research
- Potential Needs
- Conclusions

South African Approach

- Mine Health and Safety Act
 - Hazard Identification and Risk Assessment based (HIRA)
- Emergency Preparedness & Response – Risk Based

South African Approach in HIRA Practice



Underground Fresh Air – Current Practice



**Get Miners to
Fresh Air –
Rescue Bays**

- **Hard Rock Mines**
 - 30 minutes from work area – based on SCSR duration
 - Rescue Bay requirements
 - Compressed air
 - Water
 - Communications
 - First-aid
 - Sufficient size for deployed workforce

Underground Fresh Air – Current Practice



**Get Miners to
Fresh Air –
Rescue Bays**

- **Coal mines**
 - 1 400 m maximum from work area – DME guideline, based on belt worn SCSR duration
 - Fixed and Portable
 - Fixed
 - Access from surface for rescue – air from surface, communication, water, first-aid and rescue access.
 - If no surface access 24 hours life support - oxygen candles, first aid, water, communications.
 - Portable
 - 24 hours duration, oxygen candles, first aid
 - OEM design (Survive-Air, MARS, etc)
 - Focus on Collieries

Underground Fresh Air – Research



**Get Miners to
Fresh Air –
Rescue Bays**

- Most rescue bays designs and layouts in-house based on DME guidelines (fixed and portable)
- Mine Health and Safety Council (MHSC) – Public funding
 - Assessment of the design of refuge bays in coal mines – COL 115
 - Feasibility of using radio-assisted location of refuge bays (REBLE) – COL 224 (cancelled)
 - Manual of best practice for emergency response procedures – COL 605

Underground Fresh Air –Needs



**Get Miners to
Fresh Air –
Rescue Bays**

- Guidelines on maintenance of rescue bays
- Clear guidelines on location of rescue bays
- Sealing off of rescue bays
- Use of oxygen candles – fire risk, duration
- Flameproof and intrinsically safe issues – portable units
- Minimum design criteria for portable rescue bays
- Multiple entries into portable rescue bays

Get Miners to Underground Fresh Air – Current Practice

Get Miners
to
U/G
Fresh Air

Assistance to ‘section waiting’ place:

- Belt worn SCSR based
- All miners in U/G coal mines issued with belt worn SCSR
 - Each miner issued with dedicated unit
 - Provide assistance to rescue bays or long duration caches
- SCSR durability
 - Annual testing program – 1 % of all deployed SCSR tested annually (1 200/annum)
 - CSIR select and test with use of breathing simulator
 - Test criteria O₂, CO₂ and breathing resistance
 - Tripartite Technical Committee oversee testing – state, OEMs & labor
 - Guidance on technical issues and testing specifications

Get Miners to Underground Fresh Air – Current Practice

**Get Miners
to
U/G
Fresh Air**

Assistance from ‘ section waiting’ place:

- Use of long duration units - chemical or compressed air
- Guidance systems
 - Guide rope with directional cones most common
 - Audio systems
- Rescue bays marked – audio, visual and physical
- Issue with enough air to reach 2nd rescue bay (some mines)

Get Miners to Underground Fresh Air – Research

**Get Miners
to
U/G
Fresh Air**

Assistance to ‘section waiting’ place:

- Mine Health and Safety Council (MHSC) – Public funding
 - Use of ULF for communication and control following an explosion – COL108
 - Procedures to overcome disorientation and visibility after explosions – GEN 101

Assistance from ‘waiting’ place:

- In-house and OEM developments

Get Miners to Underground Fresh Air – Needs

Get Miners
to
U/G
Fresh Air

Assistance to ‘section waiting’ place:

- Biggest current concern – unofficial statistics on quarterly escape training indicate that up to 60 % **do not** make it
- Early warning system – Personal Safety Device (guidance and location purposes)
 - EWAC
 - Belts
 - Aromatic gasses
 - Etc.
- Non-visual guidance vs ‘visual’ guidance
- Preparedness training – surviving teams usually have brigades men with them
- Use of goggles with SCSR

Get Miners to Underground Fresh Air – Needs

**Get Miners
to
U/G
Fresh Air**

Assistance from ‘section waiting’ place:

- Effective system – engage more than one sense
- Reliability of systems after fire or explosion

Get Miners to Surface Fresh Air – Current Practice

Mines Rescue Service (MRS)

- Brigade system
 - Volunteer based
 - Region and country wide
- MRS independent organization
 - Rescue co-ordination centralized
 - Brigades men training done by MRS - intense
 - Annual assessment training of brigades men
- Very successful
 - Good track record

**Get Miners
to
Surface
Fresh Air**

Get Miners to Surface Fresh Air – Research

Mines Rescue Service

- Continued improvement
- Focus on human physiological response

**Get Miners
to
Surface
Fresh Air**

Get Miners to Surface Fresh Air – Needs (Challenges)

- Advancement rather than needs
- Physiological response – heat
- Declining numbers of brigades men

**Get Miners
to
Surface
Fresh Air**

Conclusions

- Getting the miner to the 'section waiting' place biggest issue
 - Guidance in high stress no-visibility situation
 - Human response
 - Technology assistance
- Guidelines on 'Best Practice'
 - Rescue bases
 - Withdrawal practices – early warning & guidance systems
- Evaluation of 'Best Practices' after incidents
 - Humans
 - Technology

THANK YOU

